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2014

UK STOCK




CNC SLIDING HEAD LATHE

CITIZEN CINCOM

# A32-VII

32 MM

7 AXES

140 BAR COOLANT

**Price on application + VAT**

Finance options available, subject to status and approval.

01952 482 452

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MACHINE SALES BROCHURE
24 November 2026

# Machine overview

2014 CITIZEN Cincom A32-VII 32 mm, seven-axis CNC sliding-head lathe with IEMCA BOSS 338 HD 3.7 m bar feeder, CoolBlaster CB510 high-pressure coolant, LNS MH500 swarf conveyor and Noble/Stat-X fire suppression.

| | |
|---|---|
| **Year of manufacture** | 2014 |
| **Manufacturer** | CITIZEN |
| **Machine type** | Sliding-Head Lathes |
| **Listing status** | Available |
| **Location** | United Kingdom |
| **Photograph gallery** | 8 website photographs |

## Machine highlights

| | |
|---|---|
| 32 mm bar capacity | 7 controlled axes |
| Main and sub-spindle C axes | IEMCA BOSS 338 HD 3.7 m bar feeder |
| CoolBlaster CB510 2,000 psi coolant | LNS MH500 500-micron conveyor |
| Noble/Stat-X fire suppression | Approximately 35,000 recorded hours |

# Full machine details

## Overview

A 32 mm seven-axis CITIZEN Cincom A32-VII for complex bar-fed production, with approximately 35,000 recorded hours. The machine combines main- and sub-spindle C-axis control, Y-axis machining, driven tooling and extensive front/back working for turning, drilling, tapping, milling and one-hit production.

Supplied equipment includes IEMCA BOSS 338 HD 3.7-metre magazine bar feeder, CoolBlaster CB510 five-line high-pressure coolant rated at 2,000 psi / approximately 140 bar, LNS MH500 swarf conveyor with 500-micron filtration, a Noble/Stat-X fire-suppression system and a selection of static/driven tooling. No mist extraction is included.

Factory A32-VII specification (installed options should be confirmed)

- Max machining diameter Ø32 mm


Details and availability as listed 24 November 2026. Confirm specification and supply scope before purchase.

- Max machining length 320 mm per chucking (Z1 stroke 325 mm)
- Spindle through-hole Ø36 mm
- Main spindle up to 8,000 rpm; 5.5/7.5 kW
- Sub-spindle up to 8,000 rpm; 2.2/3.7 kW
- Main and sub-spindle C-axis indexing to 0.001

| | |
|---|---|
| **7 controlled axes** | X1, Y1, Z1, X2, Z2, C1 and C2 |
| **Main gang** | 6 turning positions and 4 cross rotary positions |
| **Front drilling** | 4 positions |
| **Back-working drill holder** | 5 stations (4+5 back drilling positions in brochure) |

- Driven-tool speed up to 5,000 rpm
- Front drilling up to Ø12 mm; front tapping M12
- Back drilling up to Ø10 mm; back tapping M10
- Back-spindle chuck Ø32 mm; max workpiece protrusion 150 mm
- Turning-tool shank 16 mm; sleeves Ø25.4 mm

| | |
|---|---|
| **Tooling system** | F37 main/sub collets, ER16 rotary/drill tooling, TD32 guide bush |
| **Rapid traverse** | X1 32 m/min; X2/Y1/Z1/Z2 45 m/min |

- Mitsubishi/CITIZEN dedicated A32 control with 8.4-inch colour LCD and Streamline functions
- Approximate machine weight 3,500 kg; brochure dimensions around 2,520 × 1,250 × 1,815 mm (excluding bar feeder/ancillaries)

## Included equipment

- IEMCA BOSS 338 HD 3.7 m magazine bar feeder
- CoolBlaster CB510 five-line 2,000 psi / approximately 140 bar high-pressure coolant system
- LNS MH500 swarf conveyor with 500-micron filtration (supplied plate/model to be confirmed)
- Noble/Stat-X fire-suppression system
- Selection of static and driven tooling
- No mist extraction system

Hours, condition and supply

Approximately 35,000 recorded machine hours are stated for this machine. The exact counter type, cutting hours, accuracy, installed tooling, bar-feeder guide channel, conveyor model, fire-suppression service status and final supply scope should be confirmed during inspection.

Price and support


Details and availability as listed 24 November 2026. Confirm specification and supply scope before purchase.

£POA + VAT (Finance Options). Swiss CNC can assist with inspection, delivery, installation, commissioning, training and technical support.

Contact Swiss CNC for further information, inspection arrangements, video or a formal quotation.

## Technical specification

| Specification | Details |
|---|---|
| **Model** | Cincom A32-VII |
| **Year** | 2014 |
| **Recorded hours** | Approximately 35,000; counter type to be confirmed |
| **Maximum machining diameter** | Ø32 mm |
| **Maximum machining length** | 320 mm per chucking |
| **Controlled axes** | 7: X1, Y1, Z1, X2, Z2, C1 and C2 |
| **Main spindle** | Up to 8,000 rpm; 5.5/7.5 kW |
| **Sub-spindle** | Up to 8,000 rpm; 2.2/3.7 kW |
| **Driven tooling** | Up to 5,000 rpm; 6 turning and 4 cross rotary positions |
| **Control** | CITIZEN/Mitsubishi A32 CNC with 8.4-inch colour LCD |
| **Bar feeder** | IEMCA BOSS 338 HD, 3.7 m magazine |
| **High-pressure coolant** | CoolBlaster CB510, 5 lines, 2,000 psi / approx. 140 bar |
| **Swarf conveyor** | LNS MH500, 500-micron filtration (confirm model at inspection) |
| **Fire suppression** | Noble/Stat-X system |
| **Mist extraction** | Not included |
| **Approximate machine weight** | 3,500 kg |

**Inspection and supply scope:** Confirm the counter type/hours, installed options, conveyor model and filtration, bar-feeder guide channel, tooling, fire-suppression service status, accuracy and final supply scope during inspection. No mist extraction is included.



Details and availability as listed 24 November 2026. Confirm specification and supply scope before purchase.

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ACTUAL LISTING PHOTOGRAPHS

# Machine gallery






2014 CITIZEN Cincom A32-VII CNC sliding-head lathe with ancillary equipment



LNS swarf conveyor supplied with the CITIZEN A32-VII



CITIZEN A32-VII machining area and back-working tooling




LNS Turbo HB identification plate associated with the supplied conveyor

ORIGINAL MACHINE APPEARANCE / WEBSITE IMAGERY



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ACTUAL LISTING PHOTOGRAPHS

# Machine gallery






CITIZEN A32-VII CNC control and operator panel




CITIZEN A32-VII control display showing machine counters and parameters




CoolBlaster CB510 high-pressure coolant system




IEMCA BOSS 338 HD 3.7 m magazine bar feeder

ORIGINAL MACHINE APPEARANCE / WEBSITE IMAGERY


Details and availability as listed 24 November 2026. Confirm specification and supply scope before purchase.

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ENQUIRE / INSPECT / PLAN YOUR NEXT STEP

# LET'S DISCUSS THIS MACHINE.

## 2014 Citizen Cincom A32-VII

**USED MACHINES. EXPERT ADVICE. COMPLETE SUPPORT.**

Machine inspection, application discussions, delivery, installation, training and ongoing technical support can be discussed to suit your production requirements.

SPEAK TO SWISS CNC

**01952 482 452**
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Scan for the live listing

## Price on application + VAT

Finance options available, subject to status and approval.

**WhatsApp this machine**

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Specifications, factory ratings, options and included equipment reflect the website listing. Verify installed configuration, condition, hours, availability and final supply scope with Swiss CNC before purchase.