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2014

UK STOCK



CNC SLIDING HEAD LATHE

CITIZEN CINCOM / M32-4M8

M432-VIII

32 MM

B AXIS

140 BAR COOLANT

Price on application + VAT

Finance options available, subject to status and approval.

01952 482 452

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Machine overview

2014 CITIZEN Cincom M432-VIII (M32-4M8) 32 mm CNC sliding-head lathe with programmable B-axis, Y-axis turret, Y3 back-working tool post, IEMCA 3.7 m magazine bar feeder and 2,000 psi high-pressure coolant.

Year of manufacture	2014
Manufacturer	CITIZEN
Machine type	Sliding-Head Lathes
Listing status	Available
Location	United Kingdom
Photograph gallery	8 website photographs

Machine highlights

32 mm bar capacity	Programmable B-axis
Y-axis 10-station turret	Y3 back-working tool post
IEMCA 3.7 m magazine bar feeder	2,000 psi high-pressure coolant with chiller
LNS MH500 swarf conveyor	50,840 recorded machine hours

Full machine details

Overview

A highly capable 32 mm twin-spindle CNC sliding-head lathe designed for complex, one-hit production. This 2014 CITIZEN Cincom M432-VIII - also designated M32-4M8 - combines a programmable B-axis gang tool post, a 10-station Y-axis turret and a Y3-axis back-working tool post. Its three independent tool systems allow up to three tools to cut simultaneously, helping overlap front and rear operations and reduce cycle times.

The machine has 50,840 recorded machine hours and is supplied with an IEMCA BOSS 338 HD/R 37 LL 3.7-metre magazine bar feeder, Hydrajet TSB10C-2000-6 six-line high-pressure coolant system with chiller, LNS MH500 swarf conveyor with 500-micron filtration and a selection of static and driven turret tooling. Mist extraction is not included.

Key Technical Specification

Details and availability as listed 24 November 2026. Confirm specification and supply scope before purchase.

Maximum standard machining diameter	Ø32 mm
Maximum machining length per chucking	320 mm
Main-spindle through-hole diameter	Ø36 mm
Main spindle speed	up to 8,000 rpm
Sub-spindle speed	up to 8,000 rpm
Main-spindle drive	3.7 / 7.5 kW
Sub-spindle drive	2.2 / 5.7 kW

| C-axis control on main and sub spindles

Programmable B-axis range	-10 to +95

| Simultaneous four-axis contouring capability

Gang rotary-tool speed	up to 6,000 rpm
Turret rotary-tool speed	up to 6,000 rpm
Back-working rotary-tool speed	up to 6,000 rpm

| 10-station turret with Y-axis and driven-tool capability

| Y3-axis back-working tool post with up to nine tools, including up to six driven positions

| Five gang turning-tool positions

| Four gang rotary-tool positions

| Three B-axis rotary-tool positions

Total tooling capacity	31 tools plus additional positions according to configuration
Turning-tool size	16 mm square
Tool-sleeve diameter	Ø25.4 mm
Rapid traverse	up to 32 m/min, axis dependent
CNC control	CITIZEN M730LPC-4VS / Mitsubishi Meldas M700 series

| 10.4-inch colour LCD control display

Details and availability as listed 24 November 2026. Confirm specification and supply scope before purchase.

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Approximate machine weight	3,550 kg

Included Equipment

| IEMCA BOSS 338 HD/R 37 LL magazine bar feeder for 3.7 m bars

| Hydrajet TSB10C-2000-6 six-line high-pressure coolant system

| 2,000 psi / approximately 140 bar coolant pressure

| Integrated coolant chiller

| LNS MH500 swarf conveyor with 500-micron filtration

| Selection of static turret tooling

| Selection of driven turret tooling

Hours, Condition and Supply

The machine shows 50,840 recorded machine hours. The precise counter type, cutting hours, service history, accuracy, tooling inventory and final supply scope should be reconfirmed during inspection. No mist extraction unit is included.

Price and Support

£POA + VAT (Finance Options). Swiss CNC can assist with inspection, delivery, installation, commissioning, training and ongoing technical support.

Contact Swiss CNC for further information, inspection arrangements, video or a formal quotation.

Details and availability as listed 24 November 2026. Confirm specification and supply scope before purchase.

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MACHINE SALES BROCHURE

24 November 2026

Technical specification

Specification	Details
Model	Cincom M432-VIII / M32-4M8
Year	2014
Recorded machine hours	50,840 hours; counter type to be confirmed
Maximum machining diameter	Ø32 mm standard
Maximum machining length	320 mm per chucking
Main spindle	Up to 8,000 rpm; 3.7 / 7.5 kW
Sub-spindle	Up to 8,000 rpm; 2.2 / 5.7 kW
B-axis	Programmable -10 to +95
Turret	10 stations with Y-axis and driven tooling
Back working	Y3-axis tool post; up to nine tools and six driven positions
Control	CITIZEN M730LPC-4VS / Mitsubishi Meldas M700 series
Bar feeder	IEMCA BOSS 338 HD/R 37 LL, 3.7 m magazine type
High-pressure coolant	Hydrajet TSB10C-2000-6, six lines, 2,000 psi / approximately 140 bar, with chiller
Swarf conveyor	LNS MH500 with 500-micron filtration
Mist extraction	Not included
Approximate machine weight	3,550 kg

Inspection and supply scope: Confirm the hour-counter type, cutting hours, machine accuracy, installed tooling, guide-bush and collet configuration, service history and final supply scope during inspection. Mist extraction is not included.

Details and availability as listed 24 November 2026. Confirm specification and supply scope before purchase.

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ACTUAL LISTING PHOTOGRAPHS

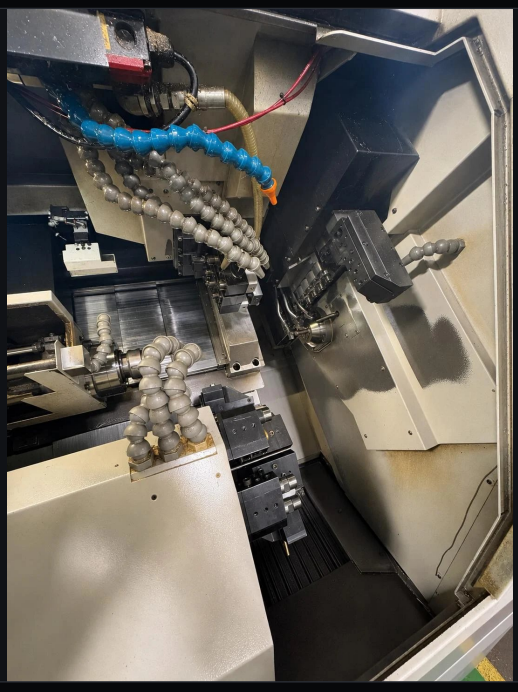
Machine gallery



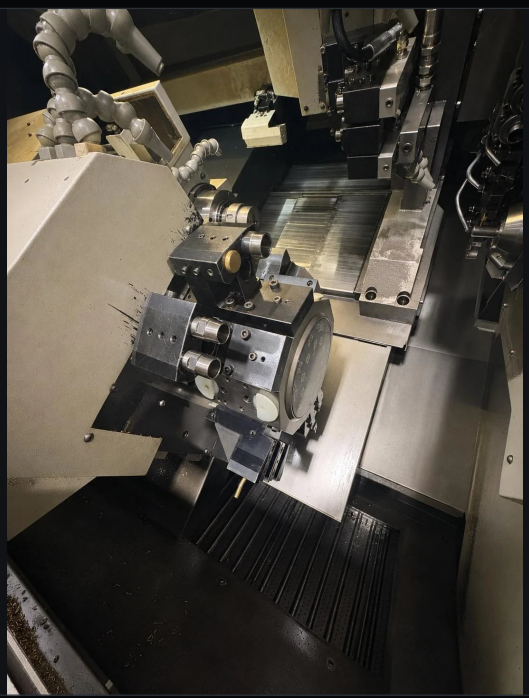
2014 CITIZEN Cincom M432-VIII M32-4M8 with IEMCA BOSS 338 HD bar feeder



IEMCA BOSS 338 HD 3.7 metre magazine bar feeder supplied with the CITIZEN M432-VIII



CITIZEN M432-VIII machining area showing gang tooling, turret and back-working systems



CITIZEN M432-VIII turret and internal machining area

ORIGINAL MACHINE APPEARANCE / WEBSITE IMAGERY

Details and availability as listed 24 November 2026. Confirm specification and supply scope before purchase.

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ACTUAL LISTING PHOTOGRAPHS

Machine gallery



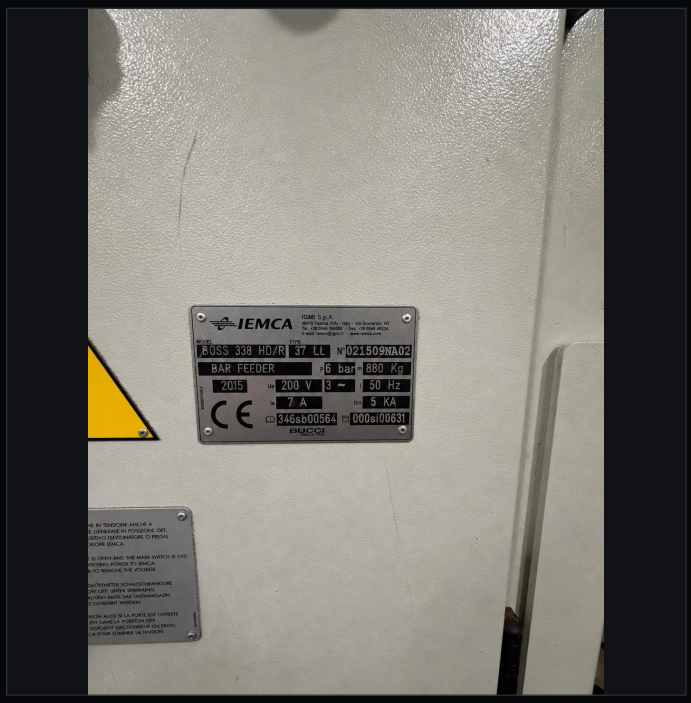
CITIZEN M432-VIII driven tooling and programmable B-axis tool post



Hydrajet TSB10C-2000-6 high-pressure coolant system and chiller



Hydrajet TSB10C-2000-6 six-line 2,000 psi coolant system identification



IEMCA BOSS 338 HD/R 37 LL bar feeder identification plate

ORIGINAL MACHINE APPEARANCE / WEBSITE IMAGERY

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ENQUIRE / INSPECT / PLAN YOUR NEXT STEP

LET'S DISCUSS THIS MACHINE.

2014 Citizen Cincom M432-VIII / M32-4M8

USED MACHINES. EXPERT ADVICE. COMPLETE SUPPORT.

Machine inspection, application discussions, delivery, installation, training and ongoing technical support can be discussed to suit your production requirements.

SPEAK TO SWISS CNC

01952 482 452
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Scan for the live listing

Price on application + VAT

Finance options available, subject to status and approval.

WhatsApp this machine

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Specifications, factory ratings, options and included equipment reflect the website listing. Verify installed configuration, condition, hours, availability and final supply scope with Swiss CNC before purchase.